



**Millennium Cylinder Power Assembly Kit Contents**  
**Part Number SA52000-A23P**  
**for: IO-550-A, B, C**

<b>Part Number</b>	<b>Quantity</b>	<b>Description</b>
SA35967 +	1	INSERT
SA636242 +	1	GUIDE
SA642318 +	1	VALVE SEAT INSERT
SA643766 +	1	GUIDE
MS122121 +	4	HELI-COIL
MS21209-C4-15 +	2	(12)HELI-COIL
SA640482 +	4	STUD
SA55000-A1	1	STUD ASSEMBLY
MS9018-01/2-50 +	2	HELICOIL
SA24802	4	VALVE KEY
SA35971	1	RETAINER
SA539988	1	VALVE
SA625393	2	VALVE SPRING RETAINER
SA629117-1	1	ROTOCOIL ASSY
SA654441	2	SPRING
SA654442	2	SPRING
SA643873	1	VALVE
646985	1	SEAL
MS90725-12	2	BOLT
654857	1	PISTONS
SA652947	2	WASHER
SA652984	2	SHAFT
SA625615	1	520 VALVE COVER
SA535118	8	SCREW
MS35338-44	8	WASHER-SPLIT LOCK
AN960-416L	8	WASHER
SA5003A	1	RING
SA5004	1	RING
SA5208	1	(2)RING
SA5209	1	(2)RING
SA534610	4	SEAL
SA534857	1	GASKET
SA536413	1	GASKET
SA628260	1	GASKET-EXHAUST
SA641066	1	PACKING
+ INCLUDED WITH STUD ASSEMBLY		